# Extreme operator-friendliness and shaped hardiness.

Assurance that IHI excavators are environment-conscious.

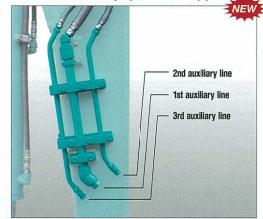
### Operability

Newly designed operator's space



The new cockpit ensures safe and comfortable operations. \* See Page 26 for details.

Additional auxiliary hydraulic lines (optional)



In addition to the conventional auxiliary hydraulic line, two more lines are now available for versatile hydraulic attachments, enabling you to handle a wider range of hydraulic attachments.

Close distance between bucket and blade



Close proximity of the bucket and dozer blade makes skimming and excavation work easier.

Large-size blade makes groundleveling work easier

## Easy Maintenance

Segmented blade cylinder hose design makes replacement easier



Segmented boom cylinder hose design makes replacement easier

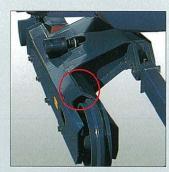


- **■** Wide, fully opening engine-cover enables ease of maintenance
- Filters are conveniently located, making it easy to replace them
- Sintered bushes create longer interval for greasing
- Corrosion-free, resin fuel-tank

# Easy accessible tool box



Angled crawler frame



The angled crawler frame not only prevents dirt build-up but also simplifies cleaning and maintenance.



### Durability



NEW | Warranted, highly durable rubber shoe comes as standard equipment

> Like no others in the industry, the rubber shoe is warranted for either 2 years or1,500 hours against steel cord cut-off. \* See Page 27 for details.

■ Highly durable blades ■ Embedded boom made even stronger



center working lights





Bucket cylinder hose

The arm-end and boom-arm joint are fixed with castle nuts. The reduction of horizontal

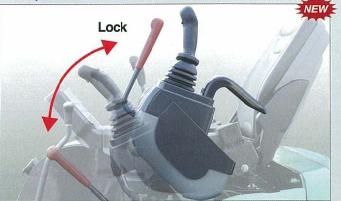
■ New castle-nut design reduces horizontal tolerance

\* See Page 27 for details.

- Durable, anti-corrosive aluminum radiator
- Rugged steel-pressed engine cover

\* See Page 27 for details.

■ Gate lock system as standard equipment is designed to block up



The master gate lock system enables you to block up all functions such as boom, arm, bucket, swing, boom swing, travel and blade.

# ■ 4-Post canopy (ROPS) as standard equipment



### Neutral engine start system. The engine can start when the gate-lock

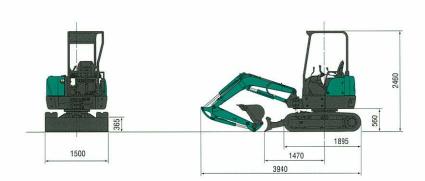
is pulled up to avoid mis-operations.

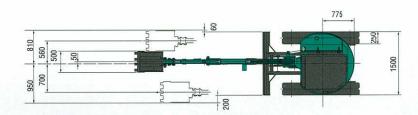
# Swing motor with auto parking brake

Featuring swing motor with an auto parking brake, the machine can be swinged and locked at any position within a 360° circumference.

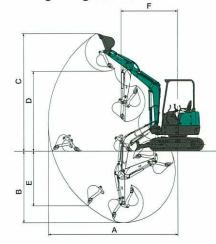


## ■ Dimensions (Unit:mm)





# ■ Working Range (Unit:mm)



|                               | 4-Post or Cabin |        | 2-Post canopy |        |
|-------------------------------|-----------------|--------|---------------|--------|
| A Max. digging radius         | 4500            | (4750) | 4500          | (4750) |
| B Max. digging depth          | 2520            | (2820) | 2520          | (2820) |
| C Max. digging height         | 4050            | (4280) | 4560          | (4830) |
| D Max. dumping height         | 2750            | (2970) | 3200          | (3470) |
| E Max. vertical digging depth | 1950            | (2220) | 1950          | (2220) |
| F Min. front turning radius   | 1940            | (2040) | 1640          | (1830) |
| At right boom swing           | 1510            | (1600) | 1260          | (1410) |

### ₩ ( ): Figures for long arm

# ■ 25VX3 Specifications

| Performance                          |  | Boom swing system                     |   |
|--------------------------------------|--|---------------------------------------|---|
| Bucket capacity                      | 0.08m³   | Туре                                  | Boom offset with hydraulic cylinder     |
| Bucket width                         | 500mm  | Swing angle (L/R)                     | 90°/50°                                 |
| Operating weight: 4-Post(Cabin)      | 2555kg (2655kg)                                | Hydraulic system                      |   |
| Transportation weight: 4-Post(Cabin) | 2480kg (2580kg)                                | Pressure                              | 20.6MPa(210kgf/cm²),18.1MPa(185kgf/cm²) |
| Swing speed                          | 10min <sup>-1</sup>                            | Pump hydraulic flow                   | 29.9L/min×2+19.8L/min                   |
| Travel speed (low/high)              | 2.3/4.5km/h                                    | Dozer blade                           |   |
| Gradeability                         | 58% (30°)                                      | Size                                  | 1550mm×365mm                            |
| Ground pressure                      | 27kPa (0.28kgf/cm²)                            | Lift above ground / Drop below ground | 370mm/390mm                             |
| Max bucket digging force             | 19.6kN (2000kgf)                               |                                       |   |
| Engine                               |  | Max auxiliary flow                    |   |
| Model                                | YANMAR 3TNV76                                  | 1st line                              | 48L/min                                 |
| Rated output                         | 13.5kW/2300min <sup>-1</sup> (18.4PS/2300 rpm) |                                       |   |
| Fuel tank capacity                   | 35L  |                                       |   |

• Steel shoe (300mm)

## **■** Options

Bucket \* without side cutter

- \*0.04m³/Digging bucket (250mm width)
- \*0.05m³/Digging bucket (320mm width)
- 0.06m³/Long arm bucket (400mm width) • 0.07m³/Digging bucket (450mm width)
- 0.09m³/Loading bucket (550mm width)
- 1st auxiliary piping 3rd auxiliary piping • 2-Post canopy
  - Rubber pad for steel shoe

· Steel cabin

■ • Long arm (standard +300mm)

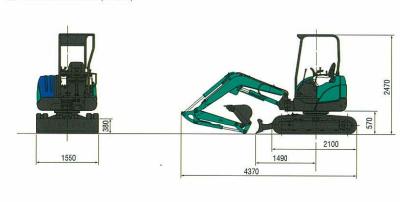


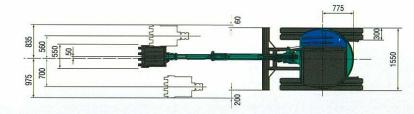




# Mini Excavator Standard Bucket Capacity: ISO 0.09m3

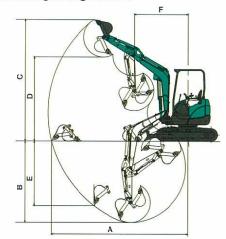
## ■ Dimensions (Unit:mm)







■ Working Range (Unit:mm)



|                               | 4-Post | or Cabin | 2-Post | canopy |
|-------------------------------|--------|----------|--------|--------|
| A Max. digging radius         | 4800   | (5080)   | 4800   | (5080) |
| B Max. digging depth          | 2900   | (3200)   | 2900   | (3200) |
| C Max. digging height         | 4170   | (4320)   | 4840   | (5070) |
| D Max. dumping height         | 2880   | (3040)   | 3480   | (3700) |
| E Max. vertical digging depth | 2300   | (2570)   | 2300   | (2570) |
| F Min. front turning radius   | 2200   | (2200)   | 1700   | (1820) |
| At right boom swing           | 1730   | (1730)   | 1340   | (1410) |

# ■ 30VX3 Specifications

| Performance                          |   | Boom swing system                     |   |
|--------------------------------------|---|---------------------------------------|---|
| Bucket capacity                      | 0.09m³  | Type                                  | Boom offset with hydraulic cylinder       |
| Bucket width                         | 550mm   | Swing angle (L/R)                     | 90°/50°                                   |
| Operating weight: 4-Post(Cabin)      | 3075kg (3175kg)                               | Hydraulic system                      |   |
| Transportation weight: 4-Post(Cabin) | 3000kg (3100kg)                               | Pressure                              | 21.6MPa (220kgf/cm²),20.6MPa (210kgf/cm²) |
| Swing speed                          | 9.2min <sup>-1</sup>                          | Pump hydraulic flow                   | 34.1L/min×2+19.8L/min                     |
| Travel speed (low/high)              | 2.5/4.8km/h                                   | Dozer blade                           |   |
| Gradeability                         | 58% (30°)                                     | Size                                  | 1550mm×380mm                              |
| Ground pressure                      | 28kPa (0.28kgf/cm²)                           | Lift above ground / Drop below ground | 360mm/410mm                               |
| Max bucket digging force             | 26.5kN (2700kgf)                              |                                       |   |
| ngine                                |   | Max auxiliary flow                    |   |
| Model                                | YANMAR 3TNV84                                 | 1st line                              | 54L/min                                   |
| Rated output                         | 17.8kW/2200min <sup>-1</sup> (24.2PS/2200rpm) | 2nd line                              | 19L/min                                   |
| Fuel tank capacity                   | 40L   |                                       |   |

# **■** Options

- \*0.04m³/Digging bucket (250mm width)
- \*0.05m³/Digging bucket (320mm width)
- 0.06m³/Digging bucket (400mm width)
- 0.07m³/Long arm bucket (450mm width)
- 0.08m³/Digging bucket (500mm width)
- 0.10m³/Loading bucket (600mm width)
- 1st auxiliary piping
- 2nd auxiliary piping
- 3rd auxiliary piping
  - 2-Post canopy
  - Steel cabin • Long arm (standard +300mm)
- Steel shoe (300mm)
- · Additional counterweight (200kg) Rubber pad for steel shoe







